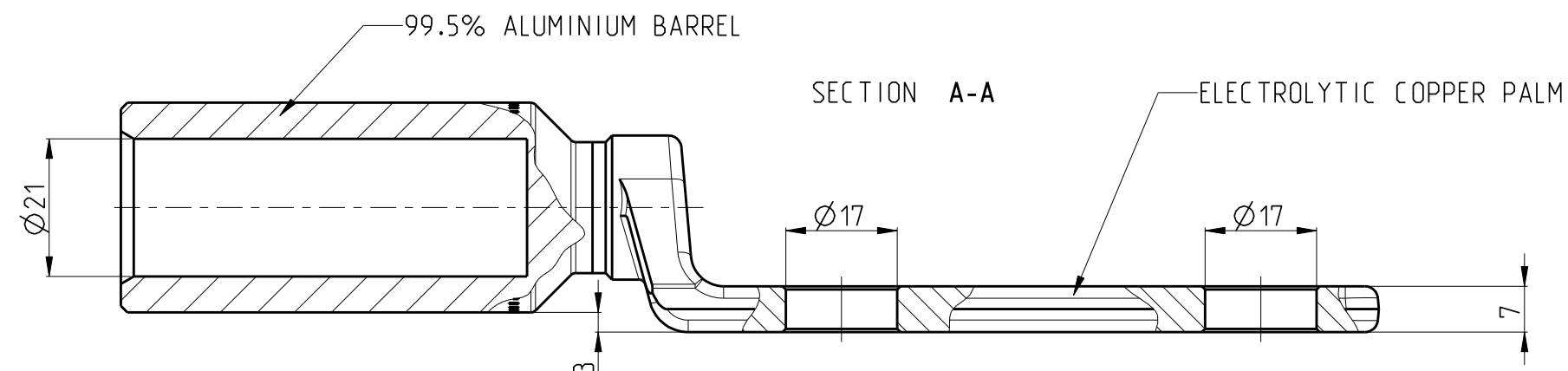


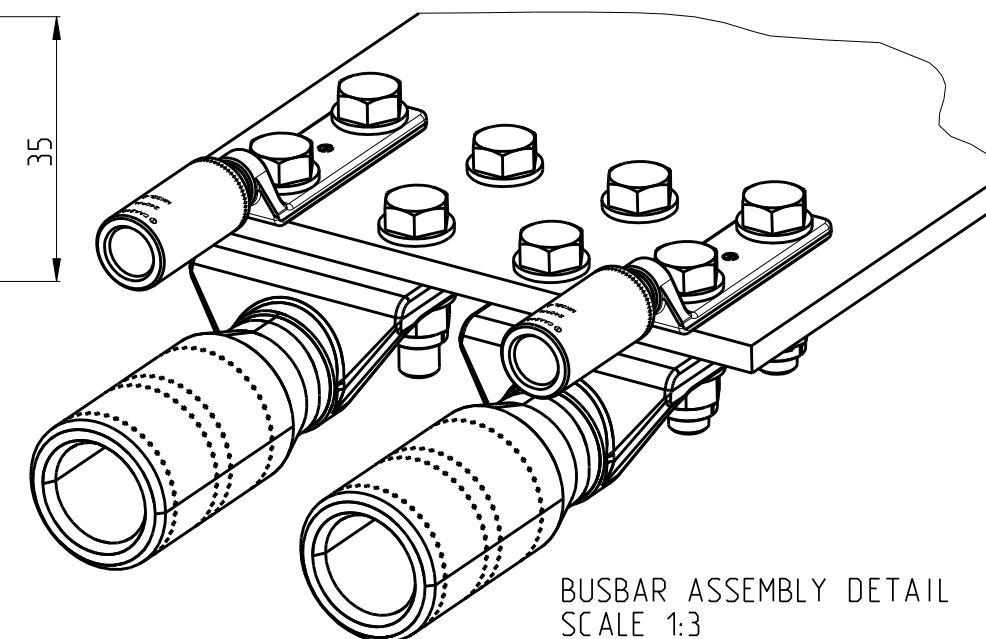
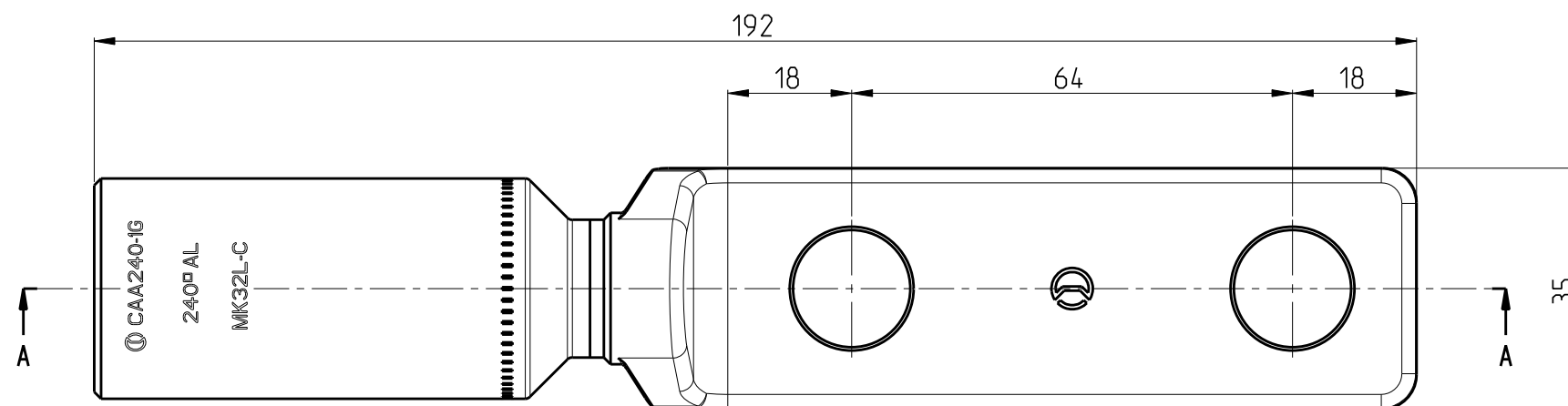
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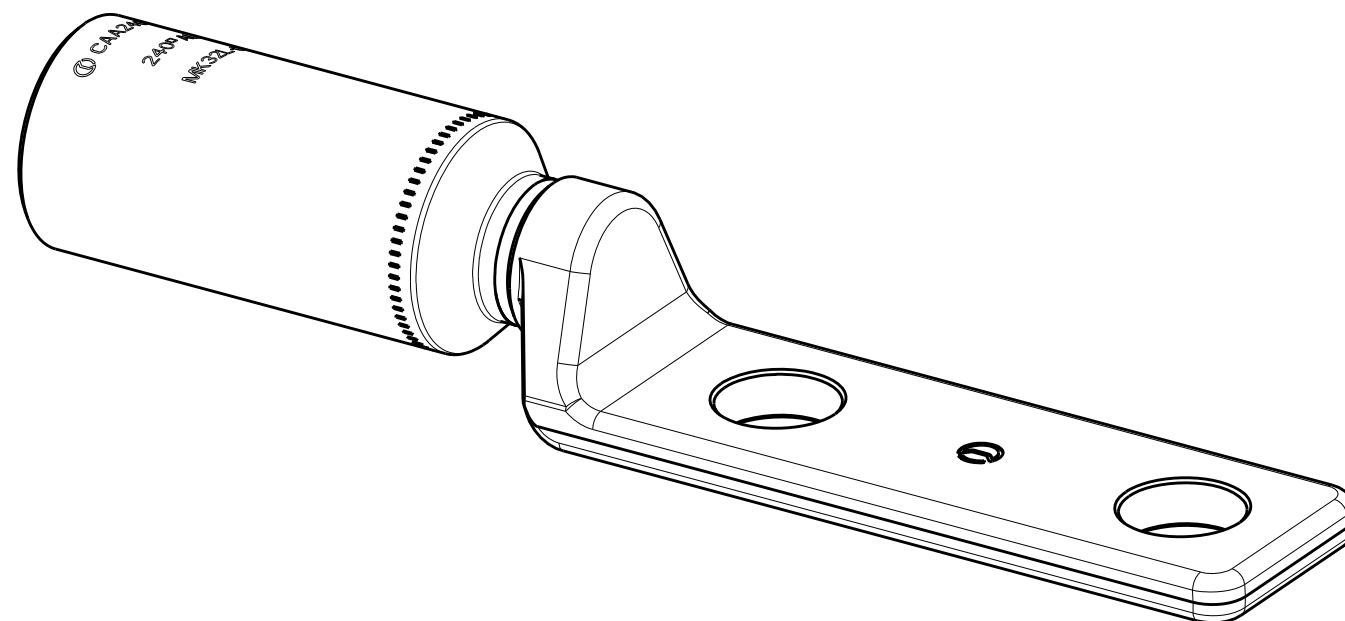
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









DIE SET: MK32L-C  
No. OF COMPRESSIONS: 3



BUSBAR ASSEMBLY DETAIL  
SCALE 1:3



Material Stock Code			Material Description			Material Standard			
			99.5% Al/ELECTROLYTIC Cu			---			
Rev	I	NI	Description of modification, indicate if this modification is interchangeable (I) or non-interchangeable (NI)			Date	Made by	Drg. approval	Final approval
Surface Ra, $\mu$ m			Thermal Treatments			Surface Treatments			
 = 12.5			ANNEALED			ELECTROLYTIC TIN PLATE			
 = 3.2			Assembly Drawing No.		TOLERANCES NOT INDICATED ON DRAWING	No. pieces	Weight (kg)	Size	Scale
 = 0.8			---		$\pm 0.25\text{mm}$ $\pm 0.5^\circ$	0.000	A3	1:1	 Drawing Constructed on CAD. It is not acceptable to make manual variations or modifications
 = 0.2			Replaced by		Rev.	DRAWING TITLE			
			Replaces		Rev.	CAA240-1G-2MI6-64			
Date	Drawn by	Drg. approval	Final approval		BI-METALLIC TERMINAL (NEG. SC DEVICE APPLICATION)				
11/05/17	Kevin E Woolley								
 <b>Cembre</b>					CODE No.	DRAWING No.		REV.	
					---	D170662		0	

 **Cembre**